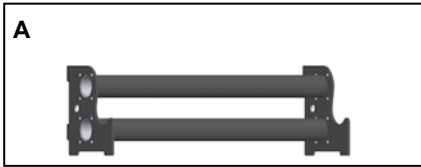
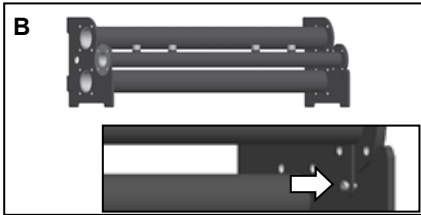


Installation

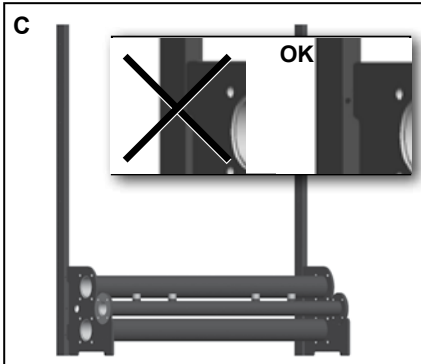
Cascade free-standing in line



A Position the pipe work header in the required location. When using several pipe work headers: couple the pipe work headers using the supplied gaskets, M12 (DN65) or M16 (DN100) bolts, spring washers and nuts. Align the pipe work header(s) horizontally using the adjustable feet.



B Place the gas line in its intended recess. When using several pipe work headers: couple the gas lines using the supplied DN50/DN65 gaskets, M12 bolts, spring washers and nuts.



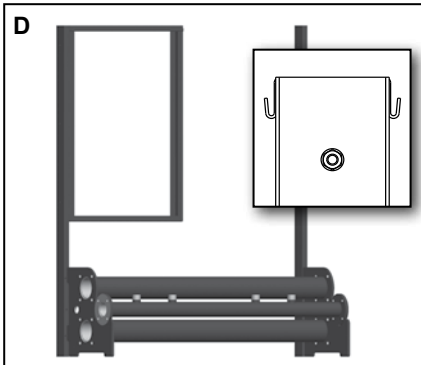
Fasten the gas line with the 2 special close tolerance bolts M6x8x16 on each flange of the pipe work header(s).

C Fit the I-columns on the flange plate using 2x bolts M8x40x70mm.

Attention: Use the correct holes in the column!

When using a left flange plate: use the right-hand holes in the column.

When using a right-hand flange plate: use the left-hand holes in the column.



D Fit a mounting frame on the I-column using 3-x bolt M8x50mm.

Attention: mounting rail at the top.

E Fit a mounting frame on the other I-column using 3-x bolt M8x50mm. If boilers also have to be fitted on the other side of the I-column, then the next mounting frame also has to be fitted straight on it.

Fit the remaining I-column(s) between the mounting frames using 3x M8x50mm.

F Hang the boilers on the mounting rail. **Lift the boiler only by the special grips on the bottom panel (1) and support the boiler by its rear panel (2).**

Continue with page 18.

